

FORCE 195 230V ACX PLASTIC CARRY CASE

cod. 815859



MMA inverter, electrode welding machine in direct current (DC). Usable electrodes: rutile, basic, stainless steel, cast iron, etc. Characteristics: reduced weight and dimensions * high welding current stability in spite of mains voltage fluctuations * arc force, hot start and anti-stick devices * thermostatic, overvoltage, undervoltage, overcurrent, motorgenerator (± 15%) protections. Complete with MMA welding accessories and plastic carry case.









CONSUMER











20°C	ELECTR	ODES IN	10 MIN	20" STOP
Ø (I)	2,5mm (80A)	3,2mm (115A)	4,0mm (150A)	4,0mm (170A)
110 MIN	7,9	6,0	3,6	2,5
%USE(*)	100%	80%	60%	40%







SUPPLY WITH **MOTORGENERATORS** (VIN + /-15%)



MOTOGENERATOR POWER - SOURCE

ARC FORCE, HOT START, ANTI-STICK **DEVICES**



ARC FORCE HOT START ANTI STICK

LOW ENERGY CONSUMPTION



STEEL, STAINLESS STEEL, CAST IRON



Jorme:	LVD: EN 60074 1



EMC: EN 60974-10

CODE	V _{ph} = V50/60Hz	AMIN A	
815859	230 1 ph	15 170 DC	
m-		CX MIN	

φ	MIN MAX DC
cosphi	mm
0,6	1,6 4



IP21



42

17

A_{40°C}











16

n%

84













8004897825 36 63 2

(*)%USE:DATUM CREATED BY TELWIN, NOT INCLUDED IN THE EN 60974-1.